# This Page Is Inserted by IFW Operations and is not a part of the Official Record

### **BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

#### IMAGES ARE BEST AVAILABLE COPY.

As rescanning documents will not correct images, please do not report the images to the Image Problem Mailbox.

#### WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



#### INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 5:
A61M 11/06
A1
(11) International Publication Number: WO 92/11049
(43) International Publication Date: 9 July 1992 (09.07.92)

(21) International Application Number: PCT/DK91/00400

(22) International Filing Date: 19 December 1991 (19.12.91)

(30) Priority data: 3028/90 21 December 1990 (21.12.90) DK

(71) Applicant (for all designated States except US): NOVO NORDISK A/S [DK/DK]; Novo Allé, DK-2880 Bagsvaerd (DK).

(72) Inventors; and
(75) Inventors/Applicants (for US only): REX, Jørn [DK/DK];
Hyldetoften 6, Gundsømagle, DK-4000 Roskilde (DK).
STEENGAARD, Kim [DK/DK]; Ketilstorp Allé 53,
DK-2650 Hvidovre (DK). ELK, Svend [DK/DK]; Lyngborghave 48, DK-3460 Birkerød (DK).

(74) Common Representative: NOVO NORDISK A/S; Patent Department, Novo Allé, DK-2880 Bagsvaerd (DK).

(81) Designated States: AT (European patent), AU, BB, BE (European patent), BF (OAPI patent), BG, BJ (OAPI patent), BR, CA, CF (OAPI patent), CG (OAPI patent), CH (European patent), CI (OAPI patent), CM (OAPI patent), CS, DE (European patent), DK (European patent), ES (European patent), FI, FR (European patent), GA (OAPI patent), GB (European patent), GN (OAPI patent), GR (European patent), HU, IT (European patent), JP, KP, KR, LK, LU (European patent), MC (European patent), MG, ML (OAPI patent), MR (OAPI patent), MW, NL (European patent), NO, PL, RO, SD, SE (European patent), SN (OAPI patent), SU\*,TD (OAPI patent), TG (OAPI patent), US.

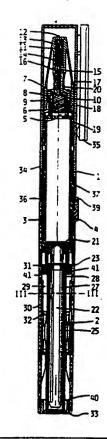
Published

With international search report.

(54) Title: A PEN SHAPED DEVICE FOR NASAL ADMINISTRATION OF DOSES OF A LIQUID MEDICINE

#### (57) Abstract

A pen shaped device for nasal administration of doses of a liquid medicine, comprising a first and a second housing element, the first housing element (1) comprising a cartridge for the medecine, this cartridge being at one end closed by a piston (21) and being at its other end closed by a valve (7, 9), which may be opened to connect the cartridge to a spray nozzle (12). When the two housing elements are rotated relatively to each other, a nut member (27) is proportional to the rotation moved along a threaded piston rod (22) to compress a helical spring (32) to act via the nut element (27) and the piston rod (22) on the piston (21) to put the content of the cartridge under pressure, which pressure may be released by opening the valve (7, 9) to lead the medicine in the cartridge to the nozzle (12).



#### + DESIGNATIONS OF "SU"

Any designation of "SU" has effect in the Russian Federation. It is not yet known whether any such designation has effect in other States of the former Soviet Union.

#### FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT AU BE BE BE BE BE COME COME COME COME COME COME COME COM	Austria Australia Barbados Belgium Burkina Feso Bulgaria Benin Beazil Canada Central African Republic Congo Switzerland Côte d'Ivoire Cameroon Cenchoslovakia Germany Dunmark	ES FI FR GA GB GR HU IT JP KR LL LL LL LL LL LL LL LL LL LL LL LL LL	Spain Finland France Gabon United Kingdom Guinea Greece Hungary Italy Japan Democratic People's Republic of Korea Republic of Korea Liechtenstein Srl Lanka Luxembourg Monaco	MG MIL MIN MR NO PL RO SD SE SN FD TG US	Madagascar Maii Mongolia Mauritania Malawi Netherlands Norway Poland Romania Sudan Sweden Senegal Soviet Union Chad Togo United States of Amer
---	---	--	---	--	--

### A PEN SHAPED DEVICE FOR NASAL ADMINISTRATION OF DOSES OF A LIQUID MEDICINE

The invention concerns a dispensing device for dispensing dosed quantities of a fluid medicine as an aerosol, e.g. insulin to be assimilated through the nasal mucous membranes.

Many sorts of medicine are not appropriate for being orally consumed as they are destroyed very quickly in the alimentary canal. Such medicines, therefore, have to be injected to be directly assimilated in the blood.

When such medicines have to be taken frequently through a long period or even the life long as it is the case with e.g. insulin for diabetics, the wish 10 for a method of taking the medicines without frequent injections occurs. Here the assimilation through the nasal mucous membranes is seen as a solution.

From European Patent Application No. 308,100 is known a dispensing apparatus for dispensing metered quantities of pressurized fluid and in particular for nasal administration of insulin.

EP 308,100 meets the wishes for a device which may be used for nasal administration of e.g. insulin, as an activation of the device releases a metered quantity of liquid. However, the amount of liquid released by each activation is preset by the manufacturer of the spray valve, and if a bigger dose than this preset one is wanted, the device must be activated repetitively until the wanted dose is dispensed.

The use of a propellant gas as in EP 308,100 is undesirable for more reasons. First of all, precaution should be taken to assure that the propellant gas is kept out of contact with the medicine. Further, the content of sufficient propellant gas to dispense the total content of medicine involves the risk that an overdose is dispensed if the metering valve fails. Finally, as the device is intended to be 25 disposed of when the medicine content is used up, it is against the time spirit to use disposable devices containing propellant gases.

Consequently, it is the object of the invention to provide a dispensing apparatus for nasal administration of medicine such as insulin in preset doses without the use of a propellant gas. Another object is to provide a device which has

the same neutral pen shape as the known pen syringes for subcutaneous injection of insulin.

This is obtained by a device for nasal administration of a number of measured doses of a liquid medicine, especially insulin, comprising a first and a 5 second housing element coupled together to allow rotation but no axial displacement of the first housing element with respect to the second housing element, said first housing element comprising a cartridge containing the liquid and being sealed by a piston at the end coupled to the second housing element and being at its other end closed by a valve to communicate the liquid in the cartridge with a spray nozzle 10 when opened, the device according to the invention being characterized in that it further comprises a threaded piston rod engaging the piston of the cartridge unrotatably with respect to the first housing element and disposed in the second housing element to move axially therein, a nut element mounted unrotatably but axially displacably in the second housing element and engaging the thread of the 15 piston rod, a helical spring abutting at its one end an internal annular abutment on the second housing element and at its other end a shoulder on the nut element to press this nut element and thereby the piston rod and the piston in the directions towards the outlet end of the cartridge setting the liquid therein under pressure to be released by opening the valve for spraying out a dose of the liquid, the housing 20 elements, the rod, and the nut cooperating so that relative rotation between the housing elements in a selected direction causes relative rotation between the rod and the nut element making the nut element move axially in the second housing element in a direction to compress the helical spring.

The device according to the invention further provides a dispenser 25 which will work in all positions and in which the liquid remains sterile as no unclean air is to replace the liquid removed from the cartridge during the spraying.

According to the invention, the piston rod may be snap locked into the piston preventing a possible vacuum, which may emerge in the cartridge, from drawing the piston into the cartridge leaving an axial play between the piston rod 30 and the piston.

To ensure that the liquid will hit the part of the nasal mucous membrane which is effective in assimilating the medicine, the nozzle is appropriately made to spray out the liquid at an angle of 0-30°0 defining the spray as ranging from a jet spray to a fan shaped spray.

The nut element may define at least one radially protruding axially extending projection on an exterior portion thereof, and this projection or these projections may be received in one or more corresponding axially extending groove or grooves in an inner portion of the second housing element thereby providing a coupling between this housing element and the nut element ensuring that the nut 10 element may be rotated with the second housing element and be axially displaced in this housing element.

A stop may be provided limiting the axial movement of the nut element into the second housing element, thus limiting the loading of the device to a set maximum dose.

Also the movement of the nut element along the piston rod may be limited to avoid setting a larger dose than actually remains in the cartridge.

In a preferred embodiment of the invention, the device has a removable protective cap configured to receive the first housing element and abutting when mounted there on the second housing element; and means for releasably coupling the protective cap and the first housing element for rotation together, so that rotation of the protective cap with respect to the second housing element causes rotation of the first housing element with respect to the second housing element.

The abutting edges of the second housing element and the protective cap may comprise pointing means and scale means, respectively, to measure the 25 relative rotation of the protective cap, and thereby the first housing element, with respect to the second housing element. The displacement of the nut element is proportional to this relative rotation and the measuring of the relative rotation consequently is a measuring of the set dose.

Means may be provided for providing detents at selected rotational 30 positions of the first housing element with respect to the second housing element making the extend of the relative rotation hearable, tactile, and visible as a click is

heard and a resistance variation is felt each time a detent is passed during the relative rotation the size of which may be seen from the relative position of the pointing means and the scale.

The coupling means for coupling the protective cap to the first housing 5 element may allow the protective cap to receive the first housing element in multiple different angular positions of the protective cap with respect to the first housing element to allow the protective cap to be oriented at a selected position with respect to the second housing element, regardless of the detent rotational position of the first housing element in the second housing element. This way it is always possible 10 to mount the protective cap in position with the "O" of its scale in line with the pointing means on the second housing element.

By the abutting edges having interlocking means for defining a selected angular position of the protective cap with respect to the second housing element it may be ensured that the cap is mounted in its O-position when the pen is stored away after use. The interlocking means may appropriately comprise a recess on the abutting edge of the protective cap and a projection on the abutting edge of the second housing element, the projection being shaped to fit into the recess to define the selected position.

In a preferred embodiment of the device according to the invention, the piston rod is made unrotatable by fitting through an opening in an anti-rotation disc, the opening being circular with at least one projection protruding into the opening, by the piston rod having a corresponding profile with recesses corresponding to the projections, and by the anti-rotary disc being at its periphery provided with alternating spaces and teeth fitting into a castellated end of the first housing element. Further, the anti-rotary disc serves as an abutment for the nut element limiting the movement of this element towards the cartridge.

The abutting faces of the nut element and the anti-rotary disc are shaped as annular ramps which when in mutual abutment allow only relative rotation of the first and second housing elements in a device loading direction. Thereby it is precluded that a relative rotation in a direction to unload the device to annul a set dose is continued when the device is unloaded. Such a continued relative rotation

could draw the piston rod free of the piston and provide an axial play which would undermine the correct dosing.

In a preferred embodiment, the nut element may have a tubular extension coaxially surrounding the piston rod and terminated by a knob at the outer 5 end of the second housing element, this knob being flush with the edge of this outer end, when the annular ramps of the anti-rotary disc and the nut member are in a mutual abutment giving a tactile and visible indication whether the device is loaded or not.

In the following the invention is specified in further detail with reference 10 to the drawing in which

	Fig. 1	shows a plan view of a dispenser according to the
		invention,
	Fig. 2	shows a plan view of the protective cap,
	Fig. 3	shows a sectional view along the line III-III in Fig. 1, but
15		without the piston rod,
	Fig. 4	shows an enlarged plan view of the anti-rotary disc,
	Fig. 5	shows a side view of the disc in Fig. 4.
	Fig. 6	shows an enlarged detail of the abutting edges of the
		protective cap and the second housing element in dose
20		setting position, and
	Fig. 7	shows the detail of Fig. 6 in closed position for storing.

Fig. 1 shows a pen shaped device having a first housing element 1 and a second housing element 2 snapped together by an external bead 3, and the first housing element 1 being snapped into an annular groove 4 in the second housing element 2 permitting the two housing elements to be rotated in relation to each other about the common length axis, but not to be displaced in relation to each other along this axis.

The first housing element 1 forms a cartridge for a liquid medicine and is at its one end provided with a neck forming a valve chamber 5 communicating at 30 its one end with the housing element and being at its other end closed by a valve block 6 fitting into an annular sealing 7 fitted to the valve chamber 5 by a ferrule 8.

The valve block has radial ducts 9 leading to a central bore 10 and being at the outer ends sealed by the inner cylindric surface of the annular sealing 7 when the valve is closed. An inner element 11 of a spray nozzle has a rod fitting into the bore 10 with a small clearance leaving a duct leading to a spray nozzle 12 in a nozzle element 13 surrounding the inner element 11 leaving a fine duct from the bore 10 to the nozzle 12.

The nozzle element 13 is provided with a tubular central part 14 fitting over the part with the bore 10. An internal annular bead 15 in the part 14 is lodged in an annular groove 16 in the part with the central bore.

The nozzle element 13 further comprises a shirt 17 surrounding at some distance the tubular central part 14 and being at its edge snapped on the neck 18 of a release member 19 fitting over the outer end of the cartridge, the neck 18 of the release member 19 being so much shorter than the neck of the cartridge that it may be axially displaced along the neck of the cartridge limited by its outer 15 end abutting the ferrule or by its shoulder abutting the shoulder of the cartridge.

The nozzle element and release member 19 are kept in their position with the neck 18 of the release member 19 abutting the ferrule 8 by a helical spring 20 surrounding the central part 14 of the nozzle element 13 abutting at its one end the ferrule 8 and at its other end a contact face between the central part 14 and the skirt 17 of the nozzle element 13. In this position the radial ducts 9 lie opposite the sealing 7 and the valve is closed. When the release member 19 is displaced in its axial direction to bring its internal shoulders in abutment with the outer shoulders of the cartridge, the radial ducts 9 are passed past the sealing 7 and into the valve chamber 5 and a communication between the liquid in the cartridge is established 25 through the chamber 5, the radial ducts 9, the bore 10 and the clearance between the inner element 11 and the nozzle element 13 to the spray nozzle 12. This way the liquid in the cartridge will be sprayed out through the nozzle 12 when set under pressure as described below.

The pressure in the cartridge is provided by exerting upon a piston 21, 30 which closes the end of the cartridge opposite the neck, a force trying to force this piston into the cartridge. A sealing element, which here is shown as an O-ring

mounted in a circumferential groove in the piston, provides a sealing between the piston and the cartridge wall.

A piston rod 22 engaging the piston 21 protrudes through an antirotary disc 23 mounted at the end of the first housing element 1 to make the piston 5 rod unrotatable in relation to this housing element.

This may be obtained by the disc, as shown in Figs. 4 and 5 having spaced teeth 42 along its periphery fitting into a castellated end of the first housing element and by the piston rod having a non-circular profile fitting into a corresponding central opening in the disc. The piston rod is a mainly cylindric, threaded rod having diametrically opposite axial recesses 25 engaged by corresponding diametrically opposite projections 26 in the mainly circular opening of the anti-rotary disc.

The mainly cylindric piston rod 22 is threaded and is surrounded by a nut element 27 having at its end facing and abutting the anti-rotary disc a short internal thread 28, the rest of the inner surface of the nut element 27 being smooth fitting over the threaded piston rod to guide this rod in its axial movement. The nut element has at its threaded end external axial ribs 29 engaging internal axial grooves in the second housing element 2 making the nut element 27 inrotatable, but axially displaceable in this housing element.

The grooves in the second housing element are each defined by pairs of spaced internal projections 30 in the second housing element. Together with the ribs 29 ending in a plate 41 at the end abutting the anti-rotary disc the projections 30 define a stop for the movement of the nut element as the plate 41 fits closely into the circular bore of the second housing element and consequently will abut the ends of the projections 30 when the nut element is displaced into the second housing element. Thereby the maximal loading of the device is limited.

When the piston rod 22 is rotated relatively to the nut element 27 in one direction by rotating the first housing element relatively to the second housing element the nut element is moved away from its abutment 31 on the anti-rotary disc 30 23 and is displaced further into the second housing element compressing a helical spring 32 abutting at its one end the nut element and at its other end a protrusion

on the inner surface of the tubular second housing element. The compressed spring 32 will try to press the nut element back to abut the disc 23, and this force exerted on the nut member will be transmitted to the piston rod and the piston through the threads in the nut element on the piston rod, thereby setting the content of the cartridge under pressure. This pressure may be released by operating the valve to spray out the preselected dose of the medicine in the cartridge. During this spraying the piston is moved into the cartridge until the nut member abuts the disc 23 again.

At its end opposite the piston the piston rod is provided with a head 40 limiting the movement of the nut element along the piston rod to assure that a 10 dose exceeding the remaining liquid in the cartridge may not be preset.

The engagement between the piston rod 22 and the piston 21 is performed as a snap lock. This way the piston 22 may be driven into the cartridge by the piston rod 22, the snap lock connection being flexible to permit the piston to follow marginal volume variations caused by temperature variations.

The loading of the device by turning the housing elements 1 and 2 in one direction relatively to each other may also be annulled by rotating the two housing elements in the opposite direction relatively to each other until the nut element is displaced to abut the disc again. The mutually abutting surfaces of the nut element and the disc 23 are provided with respective ramps to prevent further relative rotation in this direction when the nut member abuts the disc. This way it is prevented that a further relative rotation of the housing elements in this direction will cause the piston rod to be drawn out of engagement with the piston.

The end of the tubular nut element opposite the disc is provided with a knob 33 having an outer cylindric surface fitting guidingly into the bore of the tubular second housing element and an end surface flush with the end edge of the second housing element when the device is not loaded. When the device is loaded and the nut element is displaced away from the disc, the knob is protruding from the end of the second housing element giving a tactile and visible information of the status of the device, i.e. whether the device is loaded or not.

30 The spray nozzle element 13 is covered by a cap 34 when the device is not in use. This cap is provided with a clip 35, so that it can be carried in a pocket

like a pencil. The cap 34 fits over the first housing element 1 and when fitted on is adjacent to and flush with the second housing element 2. The adjacent edges of the second housing element 2 and the cap 34 are provided with a projection 38 and a corresponding recess 39, respectively, the projection engaging the depression when 5 the cap is fitted on.

The cap is provided with internal grooves 36 engaged by external ribs 37 on the first housing element 1. Thereby the cap can be used for rotating the first housing element 1 relatively to the second housing element 2 when the cap is appropriately axially displaced on the first housing element to bring the projection 38 out of engagement with the recess 39. The projection 39 is made as an arrow pointing on a scale on the cap, so that a dosing measured in units may be set by the turning of the two housing elements relatively to each other. The rotatable connection between the two housing elements is provided with a click mechanism providing a hearable and perceptible click at each two units set.

When the dose is set, the cap is removed from the device and the nozzle element is inserted in a nostril, and the release member 19 is pulled further over the first housing element to release the dose which is sprayed out through the nozzle at an angle of 0-30°. After use the cap is again fitted over the first housing element in a rotary position making the projection 38 engage the depression 39.

The first housing element forming the cartridge is made of a transparent material allowing the position of the piston to be observed to decide how much liquid is left. For this purpose the first housing element may be provided with a scale. When the cartridge is empty, the device may be disposed of.

Although the device is described with the cartridge forming an integral part of the first housing element, an embodiment wherein a separate cartridge is received in the first housing element will be within the scope of the invention. The device may also be a durable one in which only the cartridge and possibly the valve and the spray nozzle are changed when the cartridge is empty, whereas the dose setting mechanism is reused as a durable part.

The device is preferably used for dosing insulin which may be assimilated through the nasal mucous membranes, but it is may also be used for the

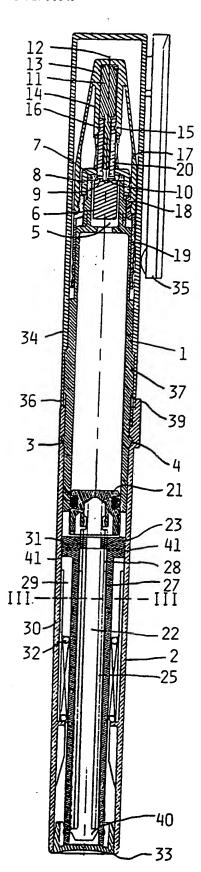
administration of other kinds of medicine which should be added as a spray in preset doses, e.g. for curing eczema.

#### **CLAIMS**

- 1. A device for nasal administration of a number of measured doses of a liquid medicine, especially insulin, comprising a first and a second housing element coupled together to allow rotation but no axial displacement of the first housing 5 element (1) with respect to the second housing element (2), said first housing element (1) comprising a cartridge containing the liquid and being sealed by a piston (21) at the end coupled to the second housing element (2) and being at its other end closed by a valve (7,9) to communicate the liquid in the cartridge with a spray nozzle (12) when opened, characterized in that the device further comprises 10 a threaded piston rod (22) engaging the piston (21) of the cartridge unrotatably with respect to the first housing element (1) and disposed in the second housing element (2) to move axially therein, a nut element (27) mounted unrotatably but axially displaceably in the second housing element (2) and engaging the thread of the piston rod (22), a helical spring (32) abutting at its one end an internal annular 15 abutment on the second housing element (2) and at its other end a shoulder on the nut element (27) to press this nut element and thereby the piston rod (22) and the piston (21) in the directions towards the outlet end of the cartridge setting the liquid therein under pressure to be released by opening the valve (7,9) for spraying out a dose of the liquid, the housing elements (1,2), the rod (22), and the nut element (27) 20 cooperating so that relative rotation between the housing elements (1,2) in a selected direction causes relative rotation between the rod (22) and the nut element making the nut element move axially in the second housing element (2) in a direction to compress the helical spring (32).
- 2. A device according to claim 1, characterized in that the piston rod 25 (22) is snap locked into the piston (21).
  - 3. A device according to claim 1 or 2, characterized in that the nozzle (12) sprays out the liquid at an angle of 0-30°.
- 4. A device according to any of the preceding claims, characterized in that the nut element (27) defines at least one radially protruding, axially extending 30 projection (29) on an exterior portion thereof; and the projection is received in an axially extending groove in an inner portion of the second housing element (2).

- 5. A device according to any of the preceding claims, characterized in that a stop (30,41) is provided limiting axial movement of the nut element (27) into the second housing element (2).
- 6. A device according to any of the preceding claims, characterized in5 that a stop (40) is provided limiting the movement of the nut element (27) along the piston rod (22).
- 7. A device according to any of the preceding claims, characterized in that it has a removable protective cap (34) configured to receive the first housing element (1) and abutting when mounted there on the second housing element (2); 10 and means (36,37) for releasably coupling the protective cap (34) and the first housing element (1) for rotation together, so that rotation of the protective cap (34) with respect to the second housing element (2) causes rotation of the first housing element (1) with respect to the second housing element (2).
- 8. A device according to claim 7, characterized in that the abutting 15 edges of the second housing element (2) and the protective cap (34) comprise pointing means and scale means, respectively, to measure the relative rotation of the protective cap (34) with respect to the second housing element (2).
- 9. A device according to claim 8, characterized in that means are provided for providing detents at selected rotational positions of the first housing 20 element (1) with respect to the second housing element (2).
- 10. A device according to claim 9, characterized in that the coupling means (36,37) allow the protective cap (34) to receive the first housing element (1) in multiple different angular positions of the protective cap (34) with respect to the first housing element (1) to allow the protective cap (34) to be oriented at a selected position with respect to the second housing element (2), regardless of the detent rotational position of the first housing element (1) in the second housing element (2).
  - 11. A device according to claim 9, characterized in that the abutting edges have interlocking means (38,39) for defining a selected angular position of the protective cap (34) with respect to the second housing element (2).
- 30 12. A device according to claim 10, characterized in that the interlocking means comprise a recess (38) on the abutting edge of the protective cap

- (34) and a projection (39) on the abutting edge of the second housing element (2), the projection (39) being shaped to fit into the recess (38) to define the selected position.
- 13. A device according to any of the preceding claims, characterized 5 in that the piston rod (22) is made inrotatable with respect to the first housing element (1) by fitting through an opening in an anti-rotation disc (23), the opening being mainly circular with at least one projection (26) protruding into the opening, by the piston rod (22) having a corresponding profile with recesses (25) corresponding to the projections (26), and by the anti-rotation disc (23) being at its periphery provided with alternating spaces and teeth (42) fitting into a castellated end of the first housing element (1).
  - 14. A device according to claim 13, characterized in that the antirotation disc (23) serves as an abutment for the nut element (27) limiting its movement towards the cartridge.
- 15. A device according to claim 13, characterized in that the abutting faces of the nut element (27) and the anti-rotation disc (23) are formed as annular ramps (31) which when in mutual abutment allow only relative rotation of the first and second housing element in a device loading direction.
- 16. A device according to claims 14, characterized in that the nut 20 element (27) has an tubular extension coaxially surrounding the piston rod (22) and terminated by a knob (33) at the outer end of the second housing element (2), this knob (33) being flush with the edge of this outer end when the annular ramps of the anti-rotary disc and the nut member are in mutual abutment.



35

1/2

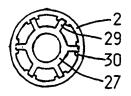
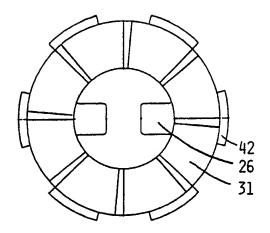


Fig. 2

Fig. 3

Fig. 1



23 26 31

Fig. 4

Fig. 5

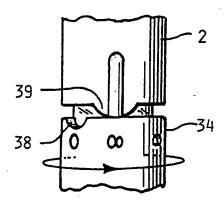


Fig. 6

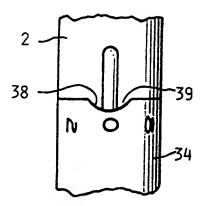


Fig. 7

#### INTERNATIONAL SEARCH REPORT

International Application No PCT/DK 91/00400

I CLAS	RIFICATIO	W OF PUR IFOY MATTER (If a seed also		7011 327 00 100				
		N OF SUBJECT MATTER (if several classification (IPC) or to bot						
IPC5:		• • • • • • • • • • • • • • • • • • • •	manufaction and the					
II. FIELD	S SEARCI							
Classificati	ion System		Classification Symbols					
TDCT		4 61 14 15 15 15 15 15						
IPC5		A 61 M; B 05 B; B 05 C						
		Documentation Searched of	her than Minimum Documentation					
		to the Extent that such Docume	ents are included in Fields Searched					
			•					
SE.DK.F	FI.NO d	:lasses as above						
<b>}</b>	· · · · · · · · · · · · · · · · · · ·							
				<del>,</del>				
Category *	_			Relevant to Claim No.13				
A			8 January 1975,	1				
	se	e the whole document						
A	ED 41	0200100 (DECDAY DLG) 0	0 Marcel 1000					
^	EP, AI	, USUBIUU (BESPAK PLL) 2	2 March 1989,	1				
	36	e the whole document						
				•				
A	WO. A3	. 9115303 (BESPAK PLC) 1	7 October 1991.	1				
	se.	e the whole document	, 000000. 2332,	•				
[								
			•					
A	US, A,	4962868 (BORCHARD) 16 0a	ctober 1990,	1				
1	se	e the whole document	•					
1								
			ĺ					
İ								
				1				
1								
E Cassial								
			"T" later document published after II of priority date and not in conflic	e international filing date to with the application but				
			invention	or theory underlying the				
_			"X" document of particular relevance	, the claimed invention				
"F. goćat								
			<ul> <li>Y document of particular relevance cannot be considered to involve a</li> </ul>	the claimed invention inventive step when the				
O" docum other	nent referr means	ing to an oral disclosure, use, exhibition or	nents, such combination being o	r more other such docu- bylous to a person skilled				
"P" docum	"P" document autilished prior to the international filling data but							
V. CERTIFICATION								
Date of the Actual Completion of the International Search Date of Mailing of this International Search Report								
lst Feb	ruarv	1992	RED TO BE RELEVANT <sup>9</sup> Deciment, 11 with indication, where appropriate, of the relevant passages 12  Relevant to Claim No. 11  2688 (CIBA-GEIGY AG) 8 January 1975, 1  28100 (BESPAK PLC) 22 March 1989, 1  28100 (BESPAK PLC) 17 October 1991, 1  285303 (BESPAK PLC) 17 October 1991, 1  2868 (BORCHARD) 16 October 1990, 1  2868 (BORCHARD) 16 October 1990, 1  2868 (BORCHARD) 16 October 1990, 1  287 whole document					
			1332 -03- 0	۷				
nternational	Searching	Authority	Signature of Authorized Officer					
			Van -	m:				
	SWEDI	SH PATENT OFFICE	Lena Johansson					
m PCT/ISA/	210 /00000	sheet /January 1945)						

## ANNEX TO THE INTERNATIONAL SEARCH REPORT ON INTERNATIONAL PATENT APPLICATION NO.PCT/DK 91/00400

This annex firsts the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the Swedish Patent Office EDP file on 30/12/91

The Swedish Patent Office is in no way fiable for these particulars which are merely given for the purpose of information.

on !
75-03-25
3-25
2-04
3-18
2-20
2-20
0-30
0-30
1-20
1-20
7-31
L-04
l-16
2-29
1-11
2-26
<b>)-30</b>
<b>)-30</b>
-01
-01
'-25
'-25
-15
-09
-17
-14
-30
-12
-27
-16